

Page 1 of 1

All amounts are calculated in domestic currency.

es from 9/19/2017 to 9/19/2017

All Rec. Employees

Grouped by Vendor ID

[illegible]



EAGLE STAINLESS

Tube & Fabrication, Inc.

10 Discovery Way, Franklin, Massachusetts 02038

Tel: 508-528-8650 800-528-8650 Fax: 508-520-1954 800-520-1954

E-mail: generalsales@eagletube.com

Invoice

Bill
To:

Dart Aerospace, Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship
To:

Dart Aerospace, Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

PO Number: **PO35151**

Invoice Number: 193135
Invoice Date: 09/14/17
Customer: 000000001912
Order No: 136891

Salesman: JOHN ROSS
Packing List: 133781
SHIP VIA: Shipped Via Journey Freight:

Terms: **Net 30 Days**

Item	Quantity	Description	Unit Price	Amount
1	660	1912-SQ0500049T304 - T304 Smls Square Tubing .500" x .500" x .049" Wall x (240) - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect. NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...	\$6.5500 / FT	\$4,323.00

Sub-total: \$4,323.00
Sales Tax: \$0.00
Shipping and Handling Charges: \$0.00
Invoice Total: **\$4,323.00**

EAGLE ALSO ACCEPTS PAYMENT BY VISA , MASTERCARD OR A

SOA 9-20

AS9100 / ISO9001: CERTIFIED

LITHO USA L01SF047090M 00/11

ISO 13485: CERTIFIED



EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650, 508-528-8650 Fax: 800-520-1954, 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

Packing List

Bill Dart Aerospace, Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace, Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

DAS

5

9-89

PO Number: PO35151

Shipment No: 133781

Shipment Date: 09/14/17

Order Number: 136891

Order Date: 02/08/17

Customer Code: 000000001912

Phone: (613) 632-5200

Terms: Net 30 Days

Ship Via: SEE BELOW

Quantity				Unit	Description	Job Number
Open	Shipped	Back Ord	Canceled			
600	660	0		FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (240) - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect. NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...	136891-01

SPR 9-20



EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

SOLD TO: Dart Aerospace, Ltd.

DATE: 9/14/2017

ADDRESS: 1270 Aberdeen Street

PURCHASE ORDER: PO35151

DAS
5
9-89

OUR ORDER#: 136891

Hawkesbury ON K6A 1K7

PART # N/A

REVISION: N/A

HEAT #: 624005

SOURCE: 50-55504-03-17

ITEM: 500 X .500 SQUARE TUBING X .049 WALL T304/304L SMLS

Spec: ASTM A269-15a/A213-15c CHEMISTRY ONLY

Temper: AS DRAWN TEMPER

Quantity: 660 **Units:** FT

C: .006	Ti: -	Yield (PSI): -
Si: .462	Cb: -	Tensile (PSI): -
Mn: 1.109	Ta: -	Elong. (% IN 2"): -
P: .030	Fe: balance	Hardness (Rockwell): -
S: .004	Cu: .35	Flattening: -
Ni: 8.94	Al: -	Flaring: -
Cr: 18.30	N: .032	Rev F/B: -
Mo: .314	Co: .149	Flange: -
Misc Chem 1: -		Int C/E: -
Misc Chem 2: -		Eddy Current: -
Misc Chem 3: -		Hydrostatic: -
		Grain Size: -

Note 1: MELT: FRANCE

Note 2: MFG: USA

Note 3: MERCURY FREE

Comments:

Conforms to all drawing and/or specification requirements. To the best of our knowledge the material is mercury free, and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. Reports governing this material are on file.

Paulette Cartier

EAGLE STAINLESS TUBE AND FABRICATION INC.

Paulette Cartier

Quality Assurance Manager

AA 9/14/2017

Int.

Date

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1304150.500w.049
 DATE: SEP 22 2017

PO / BATCH NO.: p035151/1138559

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 653'
 QUANTITY INSPECTED: 653'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .500w.049
 THICKNESS RECEIVED: .500w.049
 SHEET SIZE ORDERED:
 SHEET SIZE RECEIVED: N/A

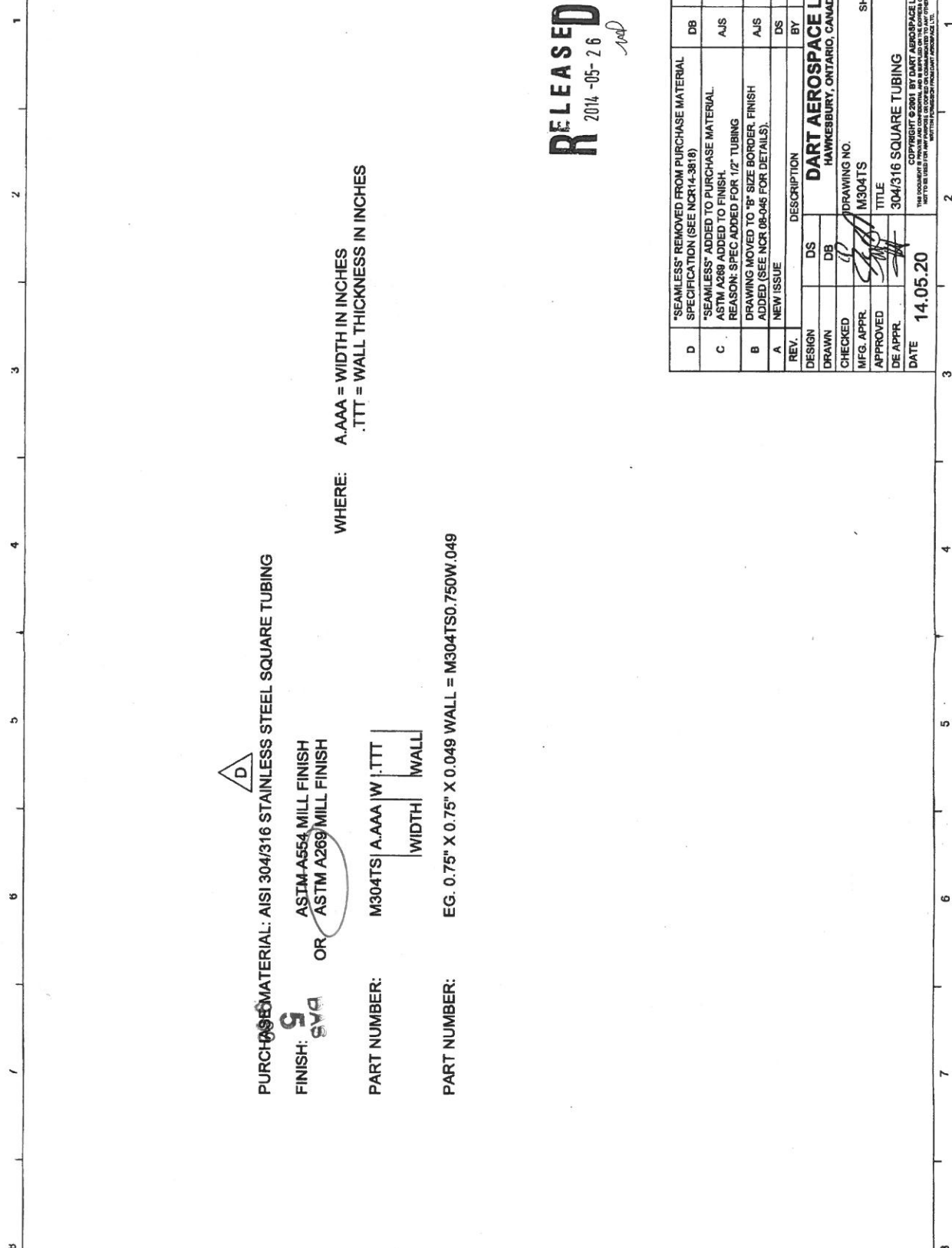
DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	N	45tm 4269
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	HT # p035151
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: _____ DATE: <u>SEP 22 2017</u>	SIGNED OFF BY: _____ DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: **SVQ** **5** **9**
ASTM A554 MILL FINISH
OR
ASTM A269 MILL FINISH

PART NUMBER: M304TS | A.AAA | W.T.T | WALL

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

WHERE: A.AAA = WIDTH IN INCHES
.TTT = WALL THICKNESS IN INCHES

RELEASED
2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3818)			DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING			AJS	09.10.18
B	DRAWING MOVED TO "B" SIZE BORDER, FINISH ADDED (SEE NCR 08-046 FOR DETAILS).			AJS	08.08.28
A	NEW ISSUE			DS	01.08.08
REV.	DESCRIPTION			BY	DATE
DESIGN	DS	DART AEROSPACE LTD			
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA			
CHECKED	DB	DRAWING NO. M304TS			
MFG. APPR.	SVQ	SHEET 1 OF 1			
APPROVED	SVQ	TITLE			
DE APPR.	SVQ	304/316 SQUARE TUBING			
DATE	14.05.20	SCALE			
					NONE

COPYRIGHT © 2001 BY DART AEROSPACE LTD
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD
AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

OUTSTANDING PO REPRINT

Purchase Order ID PO35151

Purchase Order Date 1/31/2017

PO Print Date 7/31/2017

Page Number 1 of 1

Order From : VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

Ship To : DART AEROSPACE LTD

1270
ABERD
EEN
HAWKE
SBURY,
ON
K6A
1K7
CANAD
A

Contact Name
Vendor Phone 800 528 8650 Ext.800 520 1954
Vendor Fax 800 520 1954
Ship To Contact
Ship To Phone

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Ship Method
Ship Acct

Line Nbr	Item ID Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Extended Price
----------	---	------------------------	----------------------	---------	-------------------

3	M304TS0.500W.049	Square Tubing	8/16/2017 Yes 8/16/2017	600.00 f	\$3,930.00
---	------------------	---------------	-------------------------------	-------------	------------

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

4	M304TS0.500W.049	Square Tubing	9/20/2017 Yes 9/20/2017	600.00 f	\$3,930.00 4,323.00
---	------------------	---------------	-------------------------------	-------------	------------------------

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

Outstanding PO Total: \$7,860.00

PO Instructions: DELIVERY DATE TBD
QUOTE NO 974235

Terms & Condition of
Purchasing(Suppliers) and
Procurement Quality Clauses are an
integral part of our AS9100

Change Nbr: 6

Change Date: 7/31/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

OUTSTANDING PO REPRINT

Purchase Order ID PO35151

Purchase Order Date 1/31/2017

PO Print Date 7/11/2017

Page Number 1 of 2

Order From : VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

Ship To : DART AEROSPACE LTD

1270
ABERD
EEN
HAWKE
SBURY,
ON
K6A
1K7
CANAD
A

Contact Name
Vendor Phone 800 528 8650 Ext.800 520 1954
Vendor Fax 800 520 1954
Ship To Contact
Ship To Phone

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Ship Method

Ship Acct

Line Nbr	Item ID Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Extended Price
2	M304TS0.500W.049	Square Tubing	6/26/2017 Yes 6/26/2017	600.00 f	\$3,930.00
MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH					
Line Total:					\$3,930.00
3	M304TS0.500W.049	Square Tubing	9/21/2017 Yes 9/21/2017	600.00 f	\$3,930.00
MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH					
Line Total:					\$3,930.00

PO Instructions: DELIVERY DATE TBD
QUOTE NO 974235

6/23/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

OUTSTANDING PO REPRINT

Purchase Order IDPO35151

Purchase Order Date 1/31/2017

PO Print Date 7/11/2017

Page Number 2 of 2

Order From : VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

Ship To : DART AEROSPACE LTD

1270
ABERD
EEN
HAWKE
SBURY,
ON
K6A
1K7
CANAD
A

Contact Name

Vendor Phone 800 528 8650 Ext.800 520 1954

Vendor Fax 800 520 1954

Ship To Contact

Ship To Phone

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship Method

Ship Acct

Line Nbr	Item ID Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Extended Price
----------	---	------------------------	----------------------	---------	-------------------

4	M304TS0.500W.049	Square Tubing	12/21/2017 Yes 12/21/2017	600.00 <i>Recu l'elec</i>	\$3,930.00 <i>4,333.00</i>
---	------------------	---------------	---------------------------------	------------------------------	-------------------------------

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

SP79-20
Line Total: \$3,930.00

Outstanding PO Total: \$11,790.00

PO Instructions:

DELIVERY DATE TBD
QUOTE NO 974235

Terms & Condition of
Purchasing(Suppliers) and
Procurement Quality Clauses are an
integral part of our AS9100

Change Nbr: 3

Change Date: 6/23/2017